

### #617 Adhesive Specs

#### Description

#617 Adhesive is an all temp permanent emulsion adhesive with good high speed convertibility and excellent low temperature performance.

#### Features

#617 is designed for use in a variety of adhesive applications that require aggressive performance at low temperatures. It combines all-temperature adhesion and tack performance with great web converting and label stripping capabilities.

- Very high tack and rapid wet out on rough surfaces.
- Significantly improved shear, converting capability and matrix stripping 30% faster.
- Greatly reduced tendency to exhibit edge ooze in converting and die cutting operations.

#### Typical Performance Properties

180° Peel - 30 min dwell (pli)	3.1
180° Peel - 24 hour dwell (pli)	3.2
Looptack lbs	3.8

#### Typical Adhesive Properties

Minimum Application Temperature	-10F
Service Temperature Range	-50F - 125F

#### FDA Compliance

- CA Prop65 compliant
- APEO surfactant free system
- FDA (21 CFR § 175.105) compliant
- Repulpable - LRP-2

#### Additional Information

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