

## #620 Adhesive Specs

### Description

#620 is a high performance permanent pressure sensitive adhesive with aggressive adhesion. It is designed for use with paper, foam, and film labels. This adhesive is suited for outdoor use and compatible with vinyl films.

### Features

#620 adhesive is superior for use in both indoor and outdoor applications. The adhesive has excellent anchorage to films and exhibits excellent wet-out characteristics. This adhesive has great clarity for use with for clear film labels. #620 is also a skin safe adhesive.

### Popular Product Uses

- Outdoor label applications
- Two liner transfer tape
- Over laminates
- Clear labels

### FDA Compliance

-21 CFR175.105 - indirect food contact

### Typical Performance Properties

180° Peel to Stainless Steel (lb./in.) (15 min)	2.7
180° Peel to Stainless Steel; (lb./in.) (24 hour)	3.6
PSTC-16, Looptack (lb./in.)	2.0
PSTC-107, Shear Adhesion 1/2" x 1" x 1,000 grams	65.0 hours

### Typical Adhesive Properties

Minimum Application Temperature	+35F
Service Temperature Range	-40F - 250F

### Additional Information

For samples or technical information on #50620 adhesive and our complete line of adhesives for pressure sensitive adhesive applications, contact our Customer Service Center at 800-884-9388.